

ELEVATOR STEEL WIRE ROPES

for North America





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IPH ROPE GRADE | EQUIVALENTS

| Rope grade designation | Wire tensile strength | | Rope grade value [N/mm ²] | Rope grade value [psi] |
|------------------------|----------------------------|----------------------------|---------------------------------------|------------------------|
| | Outer [N/mm ²] | Inner [N/mm ²] | | |
| TRACTION | 1370 | 1770 | 1500 | 210000 |
| EHS | 1570 | 1770 | 1670 | 234000 |
| | 1770 | 1770 | 1770 | 248000 |



STEEL WIRE ROPE

for North American Elevators

Elevators are the most widely used form of transportation globally. As buildings continue to rise taller around the world, the demand for enhanced safety and comfort grows every day. At IPH, we manufacture and certify our products in compliance with ASME A17.6 and ISO 4344 standards, ensuring the design and construction of steel wire ropes tailored to each specific market and application.

With over 30 years of experience in the elevator industry, IPH combines expertise and advanced technology to develop steel wire ropes that meet the highest international standards. Our products are exported to key markets in Latin America, Europe, the U.S., and Asia, serving a global clientele.

Additionally, our in-house production of both wires and sisal cores gives us the flexibility to create custom rope combinations, offering tailored solutions for every elevator system.

IPH QUALITY

The quality certificate issued by IPH guarantees traceability and compliance with both national and international standards. These standards are applied at every stage of the manufacturing process, from raw material reception to the final product.

MANAGEMENT SYSTEM CERTIFICATIONS:

American Petroleum Institute, API Monogram Spec Q1, Spec 9A.
TÜV Rheinland, ISO 9001:2015.
Fundação Vanzolini NBR, ISO 9001:2015.

WIRE ROPES SPECIFIC CERTIFICATIONS:

Marine use

Lloyd's Register plant certification.

Elevators

IRAM-INTI and IRAM 840 product certification.

General purpose

ABNT NBR and ISO 2408 product certification.

Offshore containers lifting slings

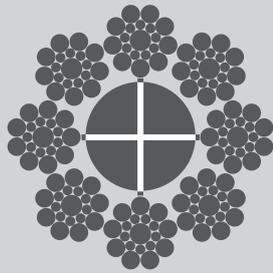
DNV 2.7-1 product certification.

Wire rope slings

IRAM 5221 Flemish eye product certification.



TRACTION DRIVE AND COMPENSATING ROPES FOR CONVENTIONAL ELEVATORS



IPH 819E

Advantages and features

- Lubricated high density natural fiber core made of sisal with perfect diameter uniformity.
- High resistance to bending fatigue.
- Diameter uniformity assures a smooth run, free from vibration and noise.
- Specially formulated lubricant made for traction sheaves.
- The tensile strength resistance of the "dual" wires, with inner wires of 1770 N/mm² raises the overall resistance while the outer wires of 1370 N/mm² minimizes the wear on the sheaves.

For conventional elevators, the traction rope recommended is the 8x19 construction, with sisal fiber core manufactured in our facilities. Its excellent fatigue resistance complies with the highest international standards. This is a key factor regarding its life time and safety.

Elastic Behavior

| Diameter tolerance | Constructional stretch | Elastic stretch | Total stretch | E-Module |
|--|------------------------|-----------------|-----------------------------|--------------------------|
| [No load]: +2/ +5% [At 10% MBL]: 0/ +3% | Max. 0.6% | Max. 0.2% | Constructional + Elastic | 5000 daN/mm ² |

Minimum breaking load

| Diameter | | Weight factor | | IPH code | 1370/1770 N/mm ² | |
|----------|----------|---------------|---------|------------------|-----------------------------|--------|
| [mm] | [inches] | [kg/m] | [lb/ft] | | [kN] | [lbs] |
| 9.50 | 3/8 | 0.307 | 0.206 | 00470013095005ND | - | 9,300 |
| 10.00 | - | 0.340 | 0.228 | 00470013100005ND | 46.0 | - |
| 11.00 | 7/16 | 0.411 | 0.276 | 00470013110005ND | - | 12,500 |
| 12.00 | - | 0.490 | 0.329 | 00470013120005ND | 66.2 | - |
| 12.70 | 1/2 | 0.548 | 0.368 | 02470013130005ND | - | 17,500 |
| 13.00 | - | 0.575 | 0.386 | 00470013130064ND | 77.7 | - |
| 14.30 | 9/16 | 0.685 | 0.460 | 00470013143005ND | - | 22,300 |
| 16.00 | 5/8 | 0.870 | 0.585 | 00470013160005ND | - | 26,500 |
| 17.50 | 11/16 | 1.040 | 0.699 | 00470013175005ND | - | 31,700 |
| 18.00 | - | 1.100 | 0.739 | 00470013180005ND | 149 | - |
| 19.00 | 3/4 | 1.230 | 0.827 | 00470013190005ND | - | 37,300 |
| 22.00 | 7/8 | 1.230 | 0.827 | 00470013220005ND | - | 50,100 |

| Diameter | | Weight factor | | IPH code | Minimum breaking load | |
|----------|----------|---------------|---------|------------------|------------------------|--------|
| [mm] | [inches] | [kg/m] | [lb/ft] | | 1770 N/mm ² | |
| | | | | | [kN] | [lbs] |
| 9.50 | 3/8 | 0.307 | 0.206 | 00470013095005QD | - | 10,500 |
| 10.00 | - | 0.340 | 0.228 | 00470013100005QD | 51.9 | 11,700 |
| 11.00 | 7/16 | 0.411 | 0.276 | 00470013110005QD | - | 14,100 |
| 12.00 | - | 0.490 | 0.329 | 00470013120005QD | 74.7 | 16,800 |
| 12.70 | 1/2 | 0.548 | 0.368 | 02470013130005QD | - | 18,800 |
| 13.00 | - | 0.575 | 0.386 | 00470013130064QD | 87.6 | 19,700 |
| 14.30 | 9/16 | 0.685 | 0.460 | 00470013143005QD | - | 23,800 |
| 16.00 | 5/8 | 0.870 | 0.585 | 00470013160005QD | - | 29,900 |
| 17.50 | 11/16 | 1.040 | 0.699 | 00470013175005QD | - | 35,700 |
| 18.00 | - | 1.100 | 0.739 | 00470013180005QD | 169 | 37,800 |
| 19.00 | 3/4 | 1.230 | 0.827 | 00470013190005QD | - | 42,000 |
| 22.00 | 7/8 | 1.230 | 0.827 | 00470013220005QD | - | 56,400 |

Construction: 8x19 Seale.

Core: Natural fiber core.

Coating: Bright lubricated (galvanized on demand).

Rope grade: 1370/1770 N/mm² - Dual tensile or 1570 N/mm² - Single tensile.

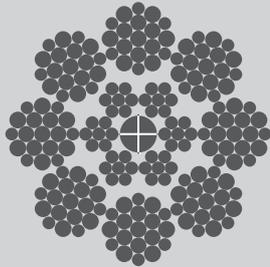
Lay Type: RRL (RLL on demand).

Normative Reference: ISO 4344 / ASME A 17.6.

For other rope diameters or grades not specified in this catalog, please contact IPH.



TRACTION DRIVE AND COMPENSATING ROPES FOR MID / HIGH-RISE ELEVATORS



IPH 819SR

Advantages and features

- Special steel reinforced fiber core provides both flexibility and good elastic properties (low elongation).
- Good resistance to bending fatigue and abrasion.
- High breaking load.
- Excellent diameter stability, minimizes vibrations and noise.

Elastic Behavior

| Diameter tolerance | Constructional stretch | Elastic stretch | Total stretch | E-Module |
|--|------------------------|-----------------|-----------------------------|--------------------------|
| [No load]: 0/ +3% [At 10% MBL]: -1% | Max. 0.3% | Max. 0.18% | Constructional + Elastic | 7000 daN/mm ² |

Minimum breaking load

| Diameter | | Weight factor | | IPH code | 1570 N/mm ² | |
|----------|----------|---------------|---------|------------------|------------------------|--------|
| [mm] | [inches] | [kg/m] | [lb/ft] | | [kN] | [lbs] |
| 8.00 | 5/16 | 0.265 | 0.178 | 00470053080005OD | - | 9,100 |
| 9.50 | 3/8 | 0.374 | 0.252 | 00470053095005OD | - | 12,800 |
| 10.00 | - | 0.415 | 0.279 | 00470053100005OD | 63.0 | - |
| 11.00 | 7/16 | 0.502 | 0.337 | 00470053110005OD | - | 17,100 |
| 12.00 | - | 0.598 | 0.402 | 00470053120005OD | 90.7 | - |
| 12.70 | 1/2 | 0.669 | 0.450 | 00470053127005OD | - | 22,700 |
| 13.00 | - | 0.702 | 0.472 | 00470053130005OD | 107 | - |
| 16.00 | 5/8 | 1.061 | 0.713 | 00470053160005OD | - | 36,200 |
| 17.50 | 11/16 | 1.269 | 0.853 | 00470053175005OD | - | 43,400 |
| 18.00 | - | 1.346 | 0.905 | 00470053180005OD | 204 | - |
| 19.00 | 3/4 | 1.499 | 1.008 | 00470053190005OD | - | 51,000 |

Construction: 8x19 Seale (Warrington or Filler construction on demand).

Core: Steel reinforced fiber core.

Coating: Bright lubricated (galvanized on demand).

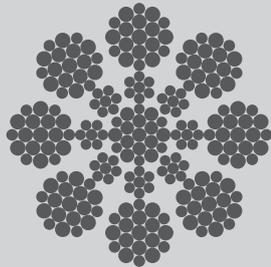
Rope grade: 1570 N/mm² - Single tensile.

Lay Type: RRL (RLL on demand).

Normative Reference: ISO 4344 / ASME A 17.6.

For other rope diameters or grades not specified in this catalog, please contact IPH.

TRACTION DRIVE AND COMPENSATING ROPES FOR HIGH SPEED ELEVATORS



IPH 819FS

Advantages and features

- Independent wire rope core combines good flexibility and minimizes rope stretch.
- High resistance to bending fatigue and abrasion.
- High breaking load.
- Excellent diameter stability, minimizes vibration and noise on high rise elevators.
- Provides long service rope life.

Elastic Behavior

| Diameter tolerance | Constructional stretch | Elastic stretch | Total stretch | E-Module |
|--|------------------------|-----------------|--------------------------|--------------------------|
| [No load]: 0/ +3% [At 10% MBL]: -1% | Max. 0.12% | Max. 0.18% | Constructional + Elastic | 7000 daN/mm ² |

Minimum breaking load

| Diameter | | Weight factor | | IPH code | 1570 N/mm ² | |
|----------|----------|---------------|---------|------------------|------------------------|--------|
| [mm] | [inches] | [kg/m] | [lb/ft] | | [kN] | [lbs] |
| 8.00 | 5/16 | 0.265 | 0.178 | 00470033080005OD | - | 9,200 |
| 9.50 | 3/8 | 0.374 | 0.252 | 00470033095005OD | - | 13,000 |
| 10.00 | - | 0.415 | 0.279 | 00470033100005OD | 64.3 | - |
| 11.00 | 7/16 | 0.502 | 0.337 | 00470033110005OD | - | 17,500 |
| 12.00 | - | 0.598 | 0.402 | 00470033120005OD | 92.5 | - |
| 12.70 | 1/2 | 0.669 | 0.450 | 00470033127005OD | - | 23,400 |
| 13.00 | - | 0.702 | 0.472 | 00470033130005OD | 109 | - |
| 16.00 | 5/8 | 1.061 | 0.713 | 00470033160005OD | - | 36,900 |
| 17.50 | 11/16 | 1.269 | 0.853 | 00470033175005OD | - | 44,300 |
| 18.00 | - | 1.346 | 0.905 | 00470033180005OD | 208 | - |
| 19.00 | 3/4 | 1.499 | 1.008 | 00470033190005OD | - | 52,200 |

Construction: 8x19 Seale (Warrington or Filler construction on demand).

Core: Independent wire rope core (IWRC).

Coating: Bright lubricated (galvanized on demand).

Rope grade: 1570 N/mm² - Single tensile.

Lay Type: RRL (RLL on demand).

Normative Reference: ISO 4344 / ASME A 17.6.

For other rope diameters or grades not specified in this catalog, please contact IPH.

HIGH PERFORMANCE WIRE ROPES



Advantages and features

- Lubricated high density sisal fiber core with perfect diameter uniformity.
- Increase of metallic area due to the compacted strands. Increase of breaking load and lower elongation.
- Higher resistance to bending fatigue which increases rope service life.
- Compacted strands improve abrasion resistance and minimizes vibration and noise on ride.

Elastic Behavior

| Diameter tolerance | Constructional stretch | Elastic stretch | Total stretch | E-Module |
|---|------------------------|-----------------|-----------------------------|--------------------------|
| [No load]: 2/ +5% [At 10% MBL]: 0/ +3% | Max. 0.6% | Max. 0.2% | Constructional + Elastic | 5000 daN/mm ² |

Minimum breaking load

| Diameter | | Weight factor | | IPH code | 1570 N/mm ² | |
|----------|----------|---------------|---------|------------------|------------------------|--------|
| [mm] | [inches] | [kg/m] | [lb/ft] | | [kN] | [lbs] |
| 12.70 | 1/2 | 0.600 | 0.403 | 00471013127005OD | - | 19,300 |
| 13.00 | - | 0.630 | 0.423 | 00471013130005OD | 90.2 | - |
| 16.00 | 5/8 | 0.950 | 0.638 | 00471013160005OD | - | 30,600 |
| 17.50 | 11/16 | 1.140 | 0.766 | 00471013175005OD | - | 36,600 |
| 18.00 | - | 1.200 | 0.808 | 00471013180005OD | 172 | - |
| 19.00 | 3/4 | 1.340 | 0.900 | 00471013190005OD | - | 43,200 |

Construction: 8xK19 Seale

Core: Natural fiber core

Coating: Bright lubricated (galvanized on demand).

Rope Grade: 1570 N/mm² - Single tensile

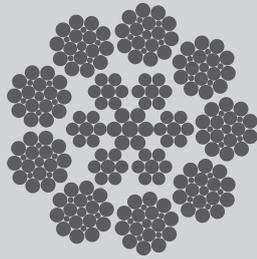
Lay Type: RRL (RLL on demand).

Normative Reference: ISO 4344 / ASME A17.6.

For other rope diameters or grades not specified in the catalog, please contact IPH.



HIGH PERFORMANCE WIRE ROPES



IPH 921S

Advantages and features

- 9 strand configuration with steel core provides a highly rounded surface.
- Increasing the number of wires makes rope more flexible.
- Decreases contact pressure on groove with less sheave wear.
- Increase of bending fatigue resistance.
- Very good diameter stability during service.

Elastic Behavior

| Diameter tolerance | Constructional stretch | Elastic stretch | Total stretch | E-Module |
|--|------------------------|-----------------|-----------------------------|--------------------------|
| [No load]: 0/ +2% [At 10% MBL]: -1% | Max. 0.10% | Max. 0.12% | Constructional + Elastic | 9000 daN/mm ² |

Minimum breaking load

| Diameter | | Weight factor | | IPH code | 1570 N/mm ² | |
|----------|----------|---------------|---------|------------------|------------------------|--------|
| [mm] | [inches] | [kg/m] | [lb/ft] | | [kN] | [lbs] |
| 9.50 | 3/8 | 0.380 | 0.255 | 00524033095005OD | - | 13,500 |
| 10.00 | - | 0.420 | 0.282 | 00525033100005OD | 67.0 | - |
| 11.00 | 7/16 | 0.510 | 0.343 | 00525033110005OD | - | 18,200 |
| 12.00 | - | 0.600 | 0.403 | 00525033120005OD | 96.4 | - |
| 12.70 | 1/2 | 0.670 | 0.450 | 00525033127005OD | - | 24,300 |
| 13.00 | - | 0.710 | 0.477 | 00525033130005OD | 113 | - |
| 16.00 | 5/8 | 1.070 | 0.719 | 00525033160005OD | - | 38,700 |
| 17.50 | 11/16 | 1.280 | 0.860 | 00525033175005OD | - | 46,300 |
| 18.00 | - | 1.350 | 0.907 | 00525033180005OD | 218 | - |
| 19.00 | 3/4 | 1.510 | 1.015 | 00525033190005OD | - | 54,400 |
| 22.00 | 7/8 | 2.020 | 1.357 | 00525033220005OD | - | 73,100 |

Construction: 9x19 Seale or 9x21 Filler (depending on diameter).

Core: Independent wire rope core (IWRC).

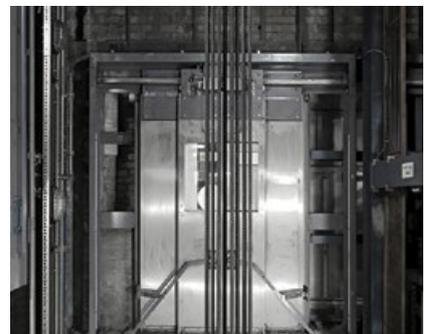
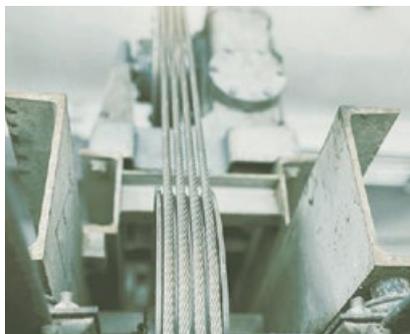
Coating: bright lubricated (galvanized on demand).

Rope grade: 1570 N/mm² - Single tensile.

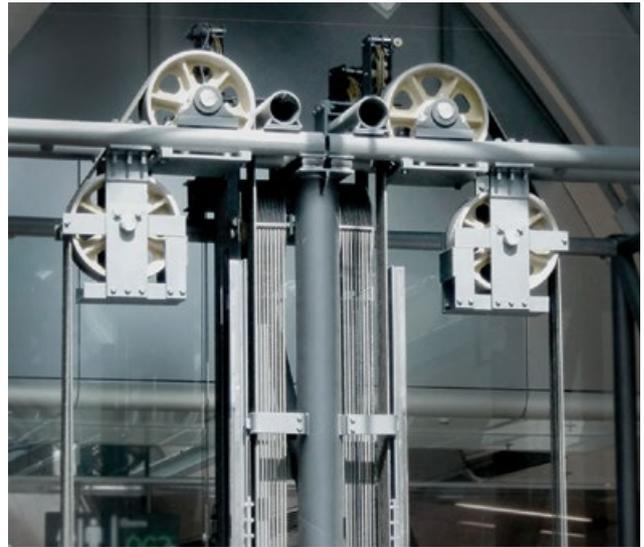
Lay Type: RRL (RLL on demand).

Normative Reference: ISO 1311/ ASME A17.6.

For other rope diameters or grades not specified in this catalog, please contact IPH.



COMPENSATING ROPES



Elastic Behavior

| Constructional stretch | Elastic stretch | Total stretch | E-Module |
|------------------------|-----------------|--------------------------|--------------------------|
| Max. 0.6% | Max. 0.2% | Constructional + Elastic | 5000 daN/mm ² |

Minimum breaking load

| Diameter | | Weight factor | | IPH code | 1370/1770 N/mm ² | |
|----------|----------|---------------|---------|------------------|-----------------------------|--------|
| [mm] | [inches] | [kg/m] | [lb/ft] | | [kN] | [lbs] |
| 8.00 | 5/16 | 0.218 | 0.146 | 00470023080005ND | - | 6,600 |
| 9.50 | 3/8 | 0,307 | 0.206 | 00470023095005ND | - | 9,300 |
| 10.00 | - | 0.340 | 0.228 | 00470023100005ND | 46.0 | - |
| 11.00 | 7/16 | 0.411 | 0.276 | 00470023110005ND | - | 12,500 |
| 12.00 | - | 0.490 | 0.329 | 00470023120005ND | 66.2 | - |
| 12.70 | 1/2 | 0.548 | 0.368 | 00470023127005ND | - | 16,700 |
| 13.00 | - | 0.575 | 0.386 | 00470023130005ND | 77.7 | - |
| 16.00 | 5/8 | 0.870 | 0.585 | 00470023160005ND | - | 26,500 |
| 17.50 | 11/16 | 1.040 | 0.699 | 00480023175005ND | - | 31,700 |
| 18.00 | - | 1.100 | 0.739 | 00480023180005ND | 149 | - |
| 19.00 | 3/4 | 1.230 | 0.827 | 00480023190005ND | - | 37,300 |
| 22.00 | 7/8 | 1.650 | 1.109 | 00480023220005ND | - | 50,100 |

Construction: Class 8x19 (Seale or Filler construction depending on diameter).

Core: Synthetic fiber core.

Coating: Bright lubricated (galvanized on demand).

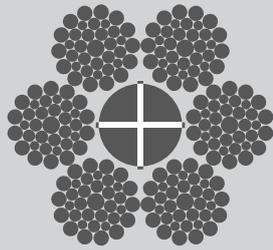
Rope grade: 1370/1770 N/mm² - Dual tensile.

Lay Type: RRL.

Normative Reference: ISO 4344 / ASME A17.6.

For other rope diameters or grades not specified in this catalog, please contact IPH.

COMPENSATING ROPES



IPH 636



Minimum breaking load

| Diameter | | Weight factor | | IPH code | 1960 N/mm ² | |
|----------|--------|---------------|------------------|----------|------------------------|--|
| [mm] | [kg/m] | [lb/ft] | [kN] | | [lbs] | |
| 16.00 | 0.920 | 0.618 | 00320023160006SB | 166 | 37,300 | |
| 18.00 | 1.160 | 0.779 | 00320023180006SB | 210 | 47,200 | |
| 19.00 | 1.300 | 0.874 | 00320023190006SB | 232 | 52,200 | |
| 20.00 | 1.440 | 0.968 | 00320023200006SB | 259 | 58,200 | |
| 22.00 | 1.740 | 1.169 | 00320023220006SB | 313 | 70,400 | |
| 24.00 | 2.110 | 1.418 | 00320023240006SB | 373 | 83,900 | |
| 25.00 | 2.290 | 1.539 | 00320023250006SB | 404 | 90,800 | |
| 26.00 | 2.480 | 1.666 | 00320023260006SB | 437 | 98,200 | |
| 27.00 | 2.680 | 1.801 | 00320023270006SB | 472 | 106,100 | |
| 28.00 | 2.880 | 1.935 | 00320023280006SB | 507 | 114,000 | |
| 29.00 | 3.090 | 2.076 | 00320023290006SB | 544 | 122,300 | |
| 30.00 | 3.300 | 2.217 | 00320023300006SB | 582 | 130,800 | |
| 31.00 | 3.530 | 2.372 | 00320023310006SB | 622 | 139,800 | |
| 32.00 | 3.760 | 2.527 | 00320023320006SB | 662 | 148,800 | |
| 33.00 | 4.000 | 4.240 | 00320023330006SB | 704 | 158,300 | |
| 34.00 | 4.240 | 2.849 | 00320023340006SB | 748 | 168,200 | |
| 35.00 | 4.500 | 3.024 | 00320023350006SB | 792 | 178,000 | |
| 36.00 | 4.760 | 3.199 | 00320023360006SB | 838 | 188,400 | |
| 37.00 | 5.020 | 3.373 | 00320023370006SB | 885 | 198,900 | |
| 38.00 | 5.300 | 3.561 | 00320023380006SB | 934 | 210,000 | |

Construction: 6x36.

Core: Synthetic fiber core.

Coating: bright lubricated (galvanized on demand).

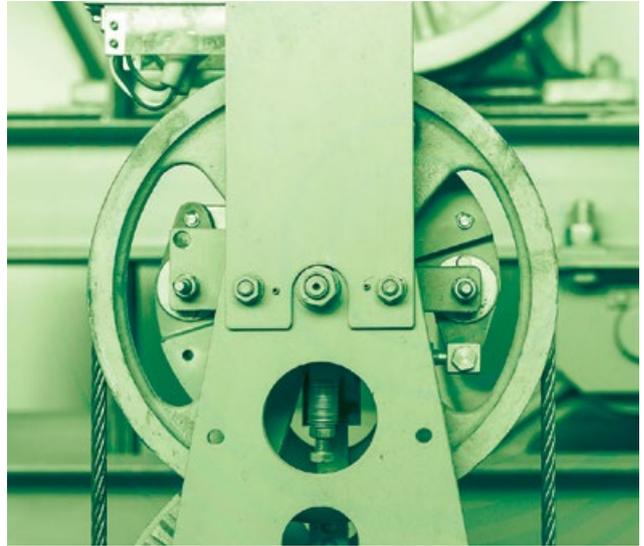
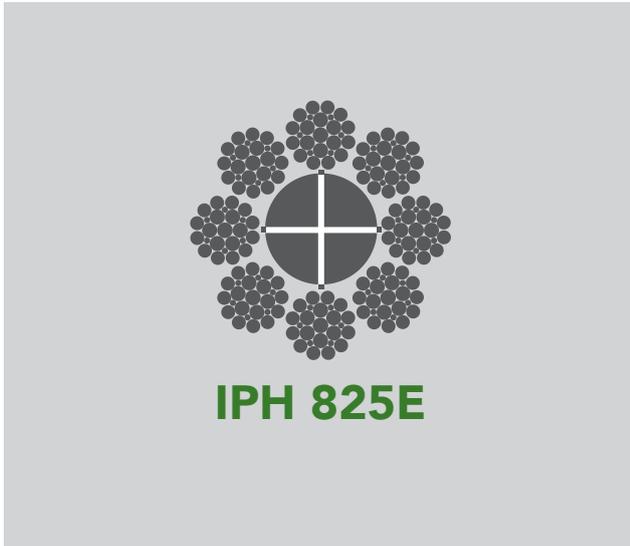
Rope grade: 1960 N/mm² - Single tensile.

Lay Type: RRL.

Normative Reference: ISO 4344 / ISO 2408.

For other rope diameters or grades not specified in this chart, please contact IPH.

OVERSPEED CONTROLLERS GOVERNOR ROPES



Minimum breaking load

| Diameter | | Weight factor | | IPH code | 1370 / 1770 N/mm ² | |
|----------|----------|---------------|---------|------------------|-------------------------------|--------|
| [mm] | [inches] | [kg/m] | [lb/ft] | | [kN] | [lbs] |
| 9.50 | 3/8 | 0.307 | 0.206 | 00470023095005ND | - | 9,300 |
| 13.00 | - | 0.575 | 0.386 | 00470023130005ND | 77.7 | - |
| 16.00 | 5/8 | 0.870 | 0.585 | 00470023160005ND | - | 26,500 |
| 17.50 | 11/16 | 1.040 | 0.699 | 00480023175005ND | - | 31,700 |
| 18.00 | - | 1.100 | 0.739 | 00480023180005ND | 149 | - |
| 19.00 | 3/4 | 1.230 | 0.827 | 00480023190005ND | - | 37,300 |

Construction: 8x25 Filler.

Core: Synthetic fiber core.

Coating: Bright lubricated (galvanized on demand).

Rope Grade: 1370/1770 N/mm² - Dual tensile.

Lay Type: RRL.

Normative Reference: ISO 4344 / ASME A 17.6.

For other rope diameters or grades not specified in this catalog, please contact IPH.



IPH VALUE

1. Detailed and strict process controls that includes:

- Metallographic properties (grain size, metallographic structure, inclusions, segregation).
- Mechanical properties (tensile strength, hardness, ductility, bending fatigue, stretch, torsion).
- Chemical properties (chemical composition, coating control, lubricant content).
- Dimensional properties (diameter, ovalization, density, length, mass, helix preforming).

2. Traceability and certification.

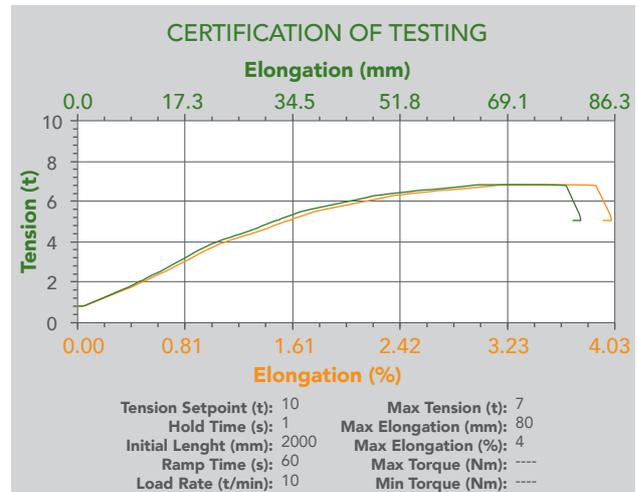
3. Custom engineered designs.

4. Skilled staff.

5. Customer oriented.

TENSILE STRENGTH / ELONGATION TESTS

In tensile strength test benches, diameter reduction under load and elongation is monitored.



FINAL INSPECTION

Dimensional controls, a complete visual inspection and a verification of the production records are carried out at this stage.



FATIGUE TESTS

Special bending fatigue benches for rope testing allow us to monitor the quality and stability of the entire process under different conditions.



LATIN AMERICA'S PREMIER INDUSTRIAL LOGISTICS SYSTEM

Founded in 1949 in Buenos Aires, Argentina, we at IPH are proud to be a leading manufacturer of steel wire ropes in Latin America. Over the years, we've built our reputation by delivering solutions that meet the highest standards, earning the trust of our customers through innovation and a commitment to excellence.

From the very start, we embraced a business model focused on technology and investment. This, combined with our dedication to quality and customer service, has allowed us to thrive in competitive markets across five continents.

Our plant in Buenos Aires spans 484,000+ square feet (45,000 square meters) and produces up to 1,500 tons per month. With cutting-edge technology, a skilled team, and a strong quality management system, we ensure that everything we make meets the highest international standards.

What sets us apart is our vertically integrated production process. We manufacture everything ourselves, from the wires and fiber to the steel cores and wooden reels, giving us the flexibility to optimize design and guarantee the highest quality.

We are also excited to be a growing player in the USA and Canada, where several of our trusted partners in the elevator industry stock and distribute our cables. Our products are already trusted by some of the largest OEMs and independent companies alike. As we continue to expand, we are eager to develop new partnerships and strengthen our presence in the North American elevator industry.

With service centers in Buenos Aires and São Paulo, we keep a large stock of finished goods and offer a full range of services, from wire rope sling manufacturing to custom cutting, testing, and certification. This enables us to provide comprehensive lifting and handling solutions that meet your needs.

At IPH, we believe in creating lasting relationships with our clients, and our modern factory and service centers help us deliver efficient operations and top-tier service, every step of the way.

Bella Vista Service Center, Buenos Aires, Argentina.



San Miguel Plant, Buenos Aires, Argentina.



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Itapevi Service Center São Paulo, Brazil.





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